

1. If the concentration of TSS = 44 mg/l & the flow is 170,000 gpd, calculate the pounds per day of TSS.

$$\frac{44 \text{ mg}}{1 \text{ EG mg}} \left| \frac{170,000 \text{ gpd}}{\text{day}} \right| \frac{8.34 \text{ lb}}{\text{gal}} = \boxed{62.38 \text{ lb/day (b)}}$$

2. Calculate the BOD₅ using the following:

$$\text{Initial } D_0 = 7.4 \text{ mg/l}$$

$$\text{Final } D_0 = 4.5 \text{ mg/l}$$

$$\text{Sample} = 15 \text{ ml}$$

$$D_0 = \frac{7.4 - 4.5}{\left(\frac{15}{300}\right)} = \boxed{58 \text{ mg/l (d)}}$$

3. What is the chlorine demand in mg/l of WW for the following:

$$Q = 5 \text{ mgd}$$

$$\text{Feed Rate} = 90 \text{ lb/day}$$

$$\text{Chlorine Residual} = 0.5 \text{ mg/l}$$

$$\frac{90 \text{ lb}}{\text{day}} \left| \frac{\text{gal}}{8.34 \text{ lb}} \right| \frac{\text{day}}{5 \text{ EG gal}} \left| \frac{1 \text{ EG}}{1 \text{ EG}} \right| = 2.16 \text{ mg/l} - 0.5 \text{ mg/l}$$

$$= \boxed{1.66 \text{ mg/l (a)}}$$

4. A tank that is 25'-wide, 100-ft long, & 12' deep with a flow of 2 mgd has a detention time of?

$$\frac{V}{Q} = \frac{(25)(100)(12)}{1 \text{ EG gal}} \left| \frac{\text{day}}{2 \text{ EG gal}} \right| \frac{7.48 \text{ gal}}{\text{ft}^3} \left| \frac{24 \text{ hr}}{\text{day}} \right|$$

$$\boxed{t_d = 2.7 \text{ hrs (a)}}$$

* 5. What is the F/M ratio given the following:

- MLSS = 2500 mg/l
- Influent BOD₅ = 210 mg/l
- Aeration tank volume = 125,000 gallons
- Primary Effluent BOD₅ = 102 mg/l
- Flow = 235,000 gpd
- Mixer Liquor is 75% volatile

$$F/M = \frac{Q \times BOD}{V \times MLVSS} \quad F = \frac{235,000 \text{ gal} \times 8.34 \# \times 102 \text{ mg}}{\text{day} \times 921 \times 1166 \text{ mg}} = 200 \text{ lb BOD/day}$$

$$M = \frac{125,000 \text{ gal} \times 8.34 \# \times 2500 \text{ mg} \times 0.75}{921 \times 1166 \text{ mg}} = 1955 \# \text{ MLSS}$$

$$F/M = \frac{200 \text{ lb BOD/day}}{1955 \text{ lb MLSS}} = \boxed{0.1 (a)}$$

6. What is the % removal of TSS given:

- Influent TSS = 170 mg/l
- Effluent TSS = 14 mg/l
- Effluent BOD₅ = 21 mg/l
- Flow = 3.7 mgd

$$\frac{170 - 14}{170} = \boxed{91.8\% (b)}$$

Given

R_{rw} W_w Flow 4 MGD
 Influent TSS 180 mg/l
 Influent BOD 200 mg/l
 Primary Effluent BOD 180 mg/l

0.254 mg - Primary Clarifier Dimension $\phi = 60'$ Depth = 12'

0.2247 mg - Aeration Tank Dimension $100' \times 15' \times 20' = (0.2247 \text{ mg}) =$

0.01124 - Each secondary clarifier volume = 1500 ft³

$$\frac{30,000 \text{ ft}^3 | 7.48 \text{ gal}}{\text{ft}^3}$$

Aeration MLVSS 2800 mg/L
 Aeration MLSS 3500 mg/L

30 min Settling test volume 200 mL/l

0.01124 mg

WAS Flow 0.025 mgd
 WAS TSS 4500 mg/l

Rate of effluent flow
 = 4 - 0.025 = 3.975 mgd

Effluent TSS 2.5 mg/l
 Effluent BOD 5 mg/l

Secondary system consists of 2 rectangular aeration tanks & 2 circular clarifiers.

7. What is the sludge volume index (SVI) of the plant aeration system?

$$\text{SVI} = \frac{\text{Settler Sludge volume (mL/L)}}{\text{MLSS}_1 \text{ (mg/L)}} \times 1000$$

$$= \frac{200}{3500} \times 1000 = 57.1 \text{ mL/g (C)}$$

$$\frac{\text{mL} / \text{L}}{\text{mg} / \text{g}} \times \frac{1000 \text{ mg}}{\text{g}}$$

8. What is the mean cell residence time of the aeration system?

$$\text{MLSS} \times \left(\frac{\text{Volume of Tank} + \text{Clarifier}}{\text{Rate of Effluent Flow} + \text{WAS Flow}} \right) = \frac{(3500)(2)(0.2247) + (78)(1)}{(3.975) + (0.025)} = 1652 \text{ mg/l}$$

$$\frac{10 + 112 \text{ mg/l}}{122 \text{ per day}} = 13.5 \text{ days (C)}$$

Sludge Age = 13.5 days (C) check

(Also called sludge age (p. 314 in book) $\rightarrow \frac{\text{MLSS} \times V}{\text{SS}_e \times Q_e + \text{SS}_w \times Q_w}$

9. What is the percent removal of the BOD?

$$\frac{200 - 5}{200} = \boxed{97.5\% \text{ a}}$$

* 10. What is the F/M?

$$F/M = \frac{Q \times \text{BOD}}{V \times \text{MLVSS}} = \frac{(4 \text{ mgd}) (180 \text{ mg/l})}{(2) (0.2247 \text{ mg}) (2800 \text{ mg/l})}$$

$$\boxed{F/M = 0.57 \text{ (d)}}$$

11. What is the TSS removal?

$$\frac{180 - 2.5}{180} = \boxed{98.6\% \text{ d}}$$

12. What is the detention time in the primary clarifier?

$$\frac{V}{Q} = \frac{\pi (30')^2 \times 12'}{456 \text{ gal} \cdot \frac{1 \text{ day}}{24 \text{ hr}}} \cdot \frac{7.48 \text{ gal}}{\text{ft}^3} \cdot \frac{1 \text{ day}}{24 \text{ hr}}$$

$$t_d = \boxed{1.52 \text{ hours (a)}}$$